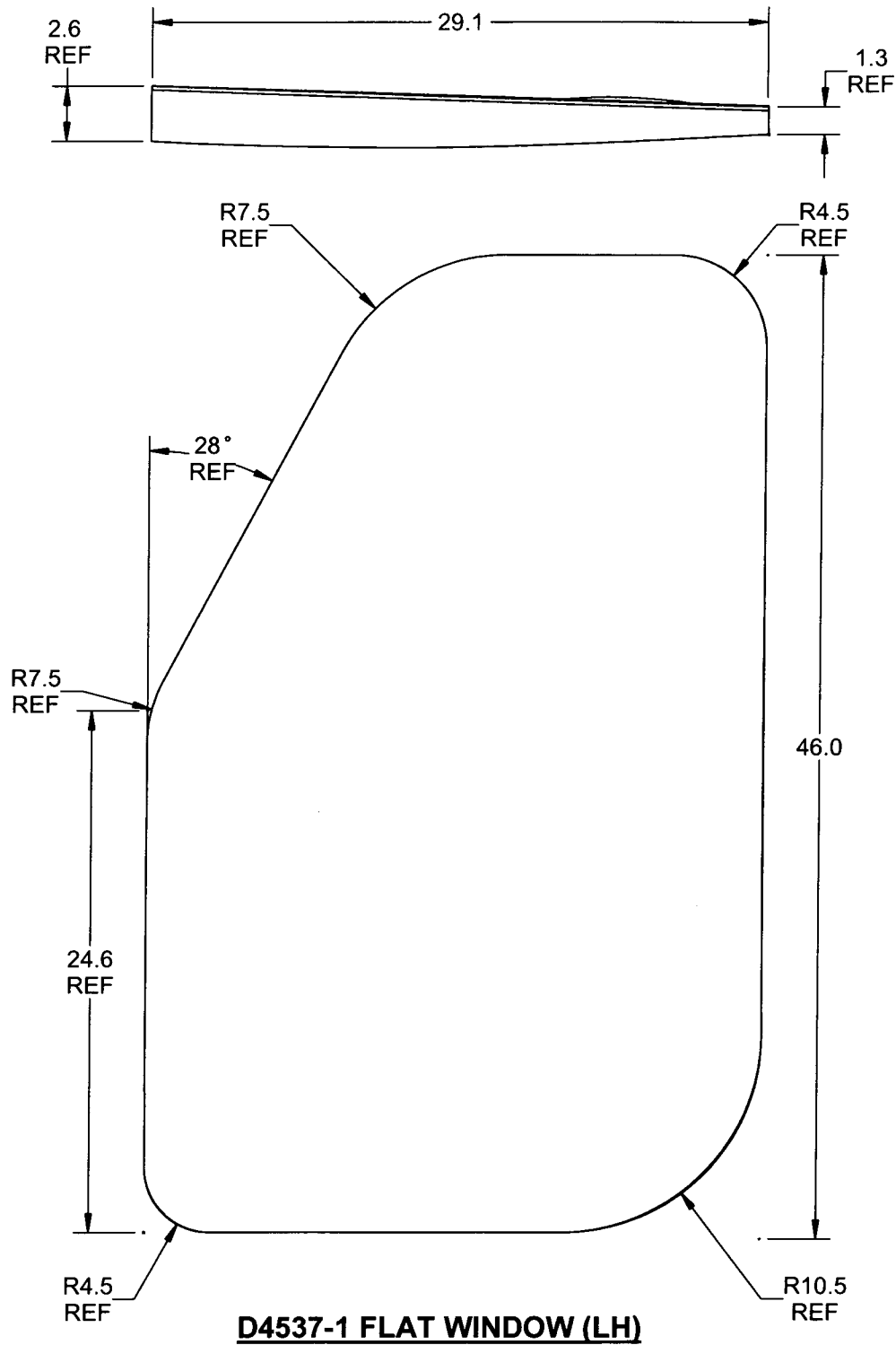


D

C

B

A



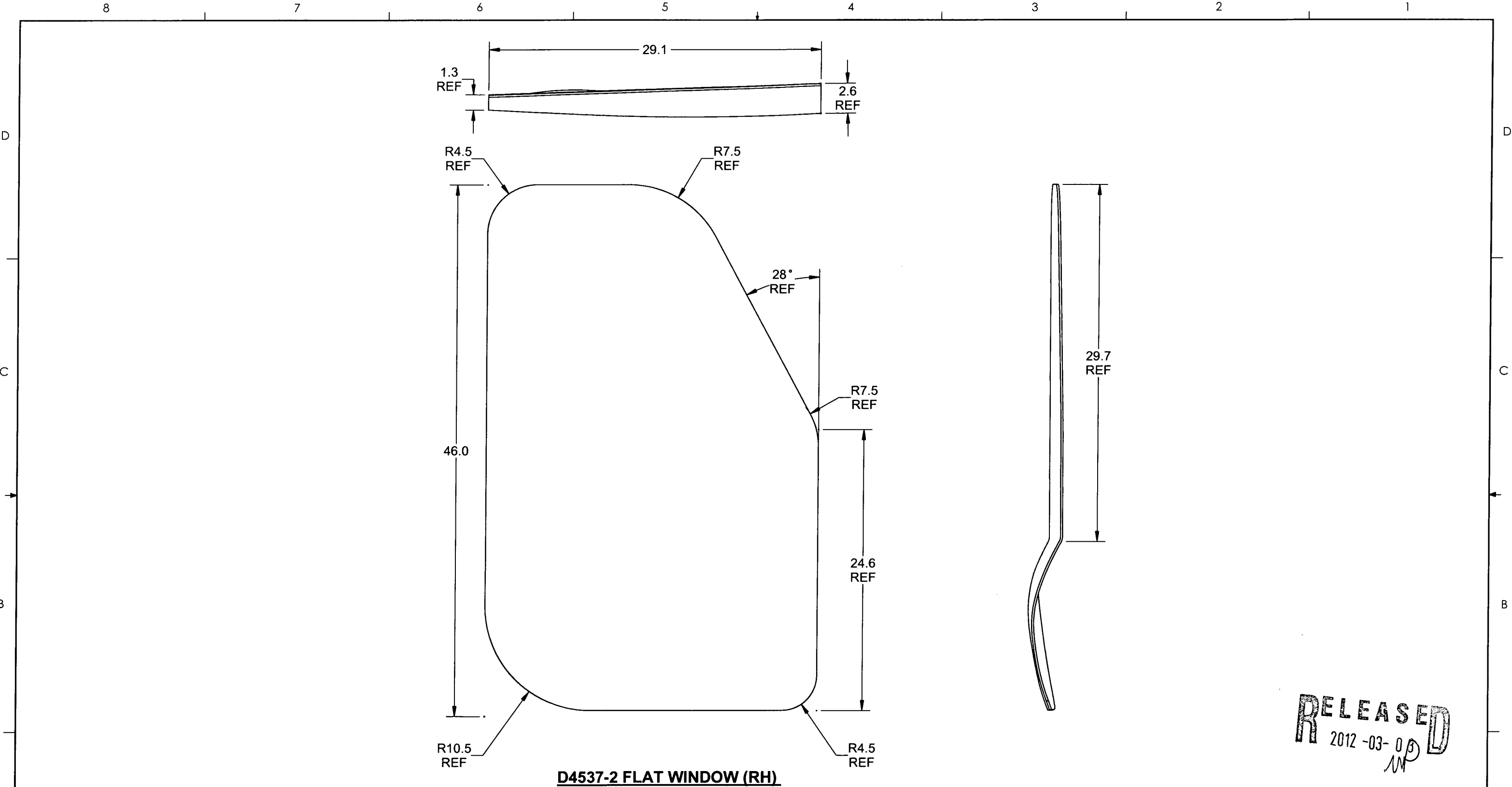
**D4537-1 FLAT WINDOW (LH)**

**NOTES:**

- 1) MATERIAL: PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C  
OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425  
.177 THK (REF. DART SPEC. M-ACRYLIC-S.177)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 9.80 lbs
- 8) THERMOFORM PER QSI 022 USING DT8992, DT9795, DT9797
- 9) MINIMUM THICKNESS AFTER FORMING IS 0.090"

RELEASED  
2012-03-08  
M

DESIGN	AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D4537</b>	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>FLAT WINDOW</b>	NTS
DATE	12.02.27	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



RELEASED  
2012-03-09

- NOTES:
- 1) MATERIAL: PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C  
OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425  
.177 THK (REF. DART SPEC. M-ACRYLIC-S.177)
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 9.80 lbs
  - 8) THERMOFORM PER QSI 022 USING DT9794, DT9796, DT9798
  - 9) MINIMUM THICKNESS AFTER FORMING IS 0.090"

DESIGN	AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4537</b>	REV. A SHEET 3 OF 3
MFG. APPR.	<i>[Signature]</i>	TITLE <b>FLAT WINDOW</b>	SCALE NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
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